


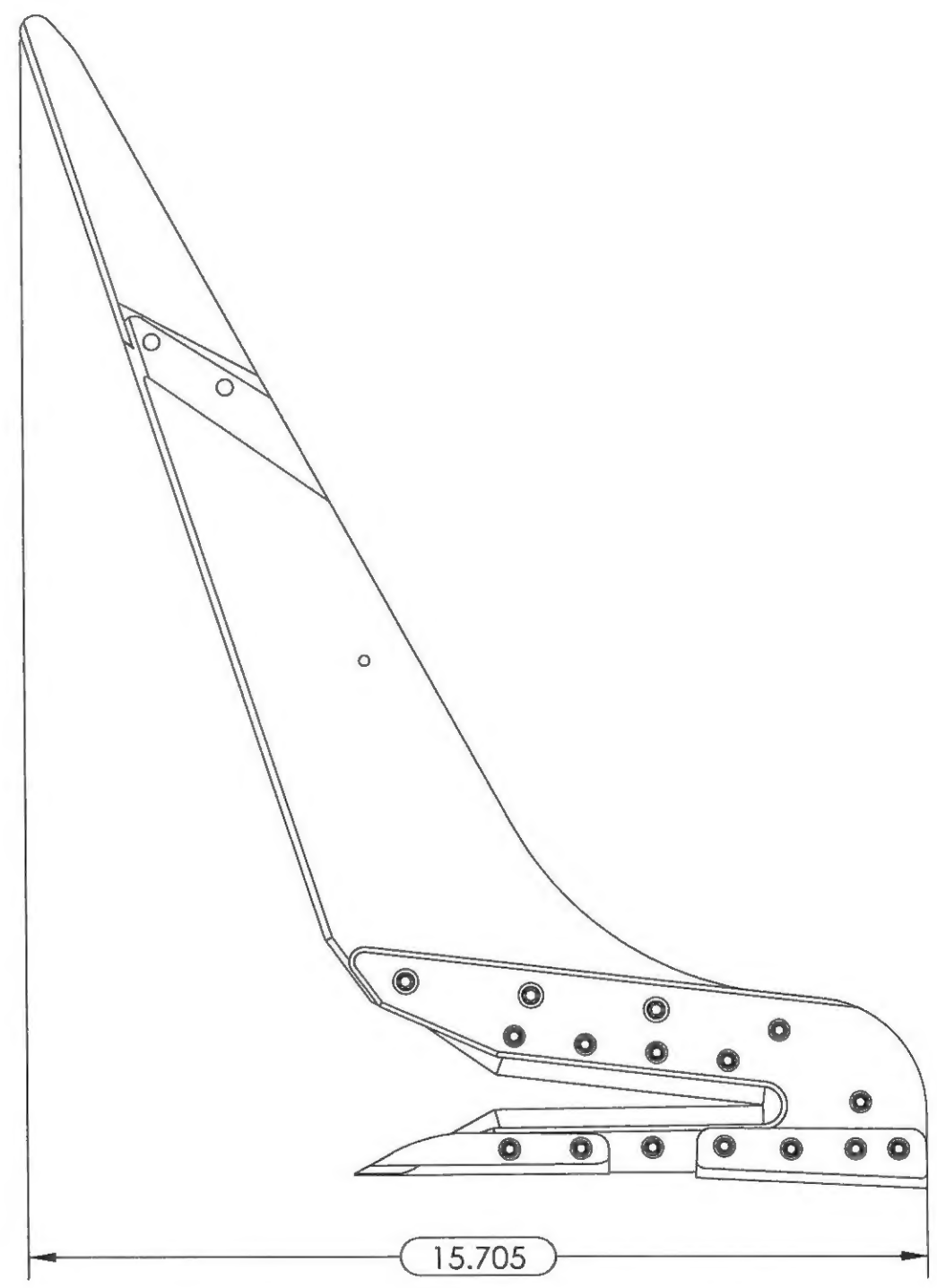
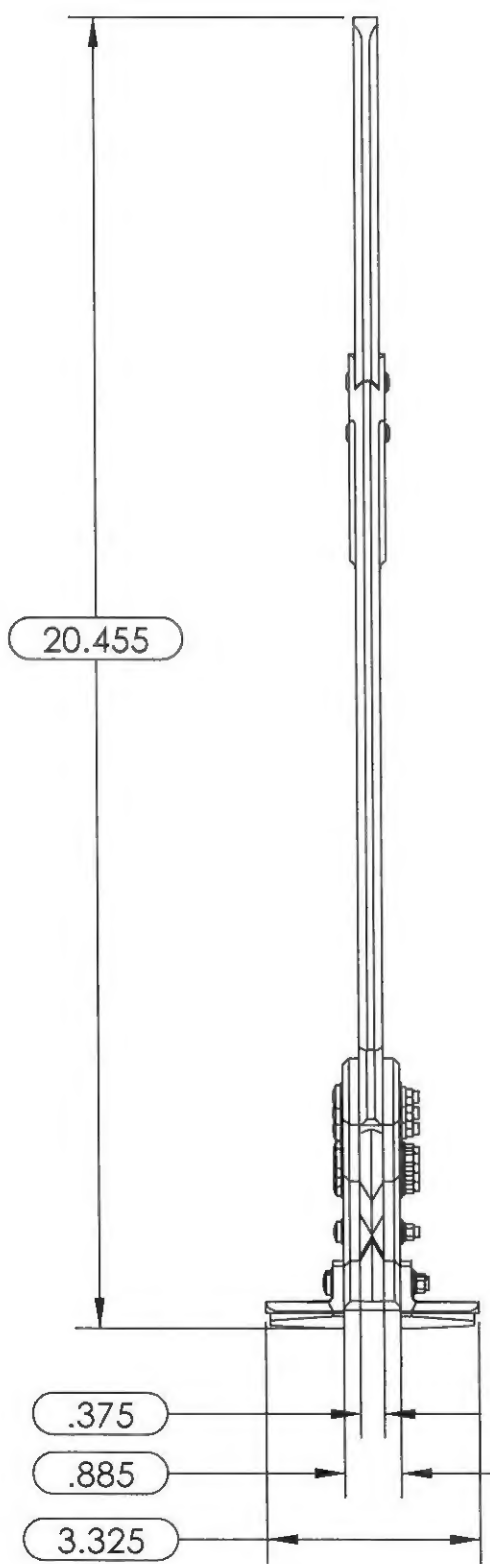
1. IDENTIFY IAW MPP-120
2. APPLY F/N 17 AS REQUIRED TO ALL FAYING SURFACES UPON ASSEMBLY

| | | | | | |
|---------------------------------------------------------------------------------------|--------|----------|-------------------------|---------------|---------------------------------------------------------------------------------------|
| A/R | 17 | 601.2045 | RTV, LOCTITE 598 | | |
| 6 | 16 | 601.3124 | SCREW | MS27039-0824 | |
| 3 | 15 | 601.1948 | SCREW | MS27039-1-19 | |
| 7 | 14 | 601.2765 | SCREW | MS27039-0819 | |
| 6 | 13 | 601.1607 | WASHER | NAS1149F0332P | |
| 13 | 12 | 601.2973 | LOCKNUT | MS21042-08 | |
| 3 | 11 | 601.2943 | LOCKNUT | MS21042-3 | |
| 26 | 10 | 601.2764 | WASHER | NAS1149FN832P | |
| 1 | 9 | 647.7817 | AFT BRACKET | | |
| 1 | 8 | 647.7816 | AFT BRACKET | | |
| 1 | 7 | 647.7814 | FORWARD BRACKET | | |
| 1 | 6 | 647.7815 | FORWARD BRACKET | | |
| 1 | 5 | 647.7601 | LOWER DEFLECTOR ASSY | | |
| 2 | 4 | 646.3015 | BLADE | | |
| 1 | 3 | 647.7811 | BRACKET B | | |
| 1 | 2 | 647.7810 | BRACKET A | | |
| 1 | 1 | 647.7813 | CENTER PLATE LOWER | | |
|  | | 647.7501 | LOWER CUTTER ASSY | |  |
| 7501 | FIND # | PART # | DESCRIPTION | MAT'L | SPEC |

| | | | | | |
|---------------|--|-----------------------------------------------------------------------------------------------------------------------------------------|--|--------------------------------------|--------------------|
| QTY | | ORIGINAL DATE (MO-DA-YR) 11-24-09 | | PARTS LIST | |
| NEXT ASSY (S) | | DRAWN BY A. QUAN | | APICAL INDUSTRIES | |
| 647.7300 | | CHECKER P. BRAVO | | 2608 TEMPLE HEIGHTS DR. | |
| | | DRAWING APPROVAL P. BRAVO | | OCEANSIDE, CA. 92056-3512 (760)724-5 | |
| | | 12-21-09 | | | |
| | | CONTRACT NO. | | LOWER CUTTER ASSY | |
| | | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.03 3 PLACE DECIMALS ±.010 & NOISE | | SIZE B | CAGE CODE 07M76 |
| | | | | DWG. NO. | 647.7500 |
| | | | | SCALE NONE | SHEET 1 OF 1 |

1 2 3 4 5 6 7 8

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APICAL INDUSTRIES ANY REPRODUCTION IN PART OR WHOLE WITHOUT
THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.



| | | | |
|--------------------------------------------------------|--|-----------------------------------------|--------------------|
| ORIGINAL DATE (MO-DA-YR) 11-24-09 | | APICAL INDUSTRIES | |
| DRAWN BY A. QUAN | | 2608 TEMPLE HEIGHTS DR. | |
| CHECKER P. BRAVO | | OCEANSIDE, CA. 92056-3512 (760)724-5300 | |
| DRAWING APPROVAL P. BRAVO | | LOWER CUTTER ASSY | |
| 12-21-09 | | | |
| CONTRACT No. | | | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | | SIZE B | CAGE CODE 07MZ6 |
| TOLERANCES ARE 2 PLACE DECIMALS ±.03 | | DWG. NO 647.7500 | REV A |
| 3 PLACE DECIMALS ±.010 | | SCALE NONE | |
| ANGLES ± .5° | | SHEET 2 OF 2 | |